

Product Data Sheet

DIAION™ PK228

DIAION™ PK228 is a porous type strongly acidic cation exchange resin. It has 14% cross-linkages and excellent properties. A wide range of applications, especially in a field of manufacturing and processing pure water, is recommended.

Product

Grade Name	DIAION™ PK228	
Type	Strong Acid Cation	
Matrix	Styrene-DVB, Porous	
Functional Group	Sulfonic Acid	
Ionic Form	Na ⁺	

Specification

Whole Bead Count	-	95 min.
Salt Splitting Capacity	meq/mL	2.05 min.
Water Content	%	37 - 43
Particle Size Distribution on 1180 μm	%	5 max.
Particle Size Distribution thr. 300 μm	%	1 max.
Effective Size	mm	0.40 min.
Uniformity Coefficient	-	1.6 max.

Typical Properties

Shipping Density	g/L	810
Mean Particle Size	μm	740
Particle Density	g/mL	1.32
Total Swelling (Na ⁺ to H ⁺)	%	5

Recommended Operating Conditions

Maximum Operating Temperature	°C	120
Operating pH Range		0 - 14
Minimum Bed Depth	mm	800
Service Flow Rate	m/h	10 - 60
Regenerant		HCl H ₂ SO ₄
Regenerant Concentration	%	HCl 4 - 10 H ₂ SO ₄ 1 - 4
Regenerant Level	g/L	50 - 200
Regenerant Flow Rate	m/h	2 - 10
Total Rinse Requirement	BV	2 - 10



Hydraulic Characteristics

The approximate pressure drop at various temperatures and flow rates for each meter of bed depth of DIAION™ PK228 resin in normal down flow operation is shown in the graphs below.

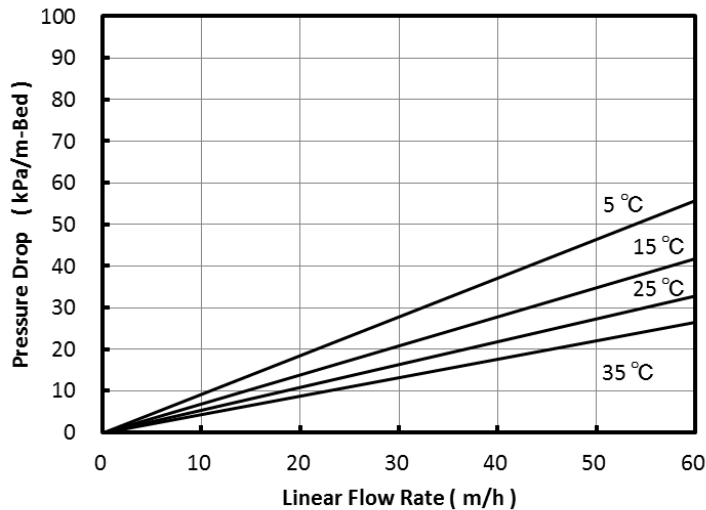


Fig. 1 Pressure Drop of PK228

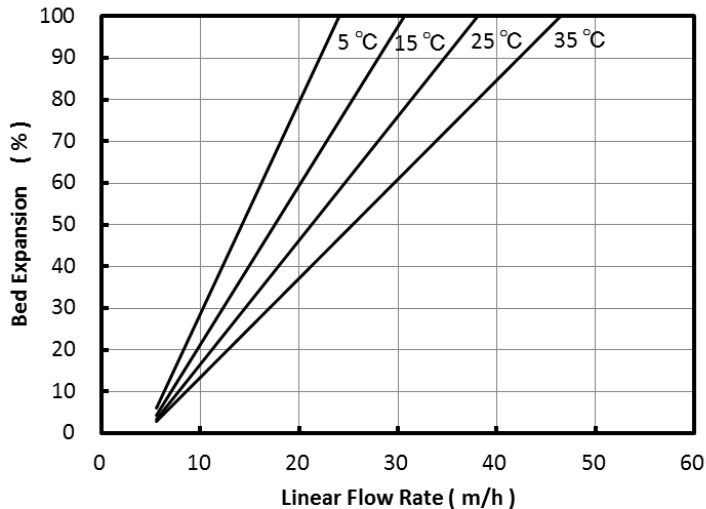


Fig. 2 Bed Expansion of PK228

Notice

This information are given in good faith but without warranty, and this also applies where proprietary rights of third parties are involved. The application, use and processing of our products are beyond our control and therefore your own responsibility.