DIAION<sup>™</sup> SA10ALLP is a gel type strongly basic anion exchange resin. It has a standard cross-linkages and anti-clumping characteristics. A wide range of applications, especially in a field of manufacturing and processing pure water in regenerable mixed bed, is recommended.

| Product  |   | TNA                   |
|--|---|-----------------------|
| Grade Name   | DIAION <sup>™</sup> SA10ALLP  |                       |
| Туре   | Strong Base Anion<br>Styrene-DVB, Gel<br>Type I (trimethyl ammonium groups) |                       |
| Matrix   |   |                       |
| Functional Group                                     |   |                       |
| Ionic Form   |   | Cl                    |
| Specification  |   |                       |
| Whole Bead Count                                     | -   | 90 min.               |
| Salt Splitting Capacity                              | meq/mL  | 1.3 min.              |
| Water Content  | %   | 43 - 47               |
| Particle Size Distribution on 1180 $\mu$ m           | %   | 5 max.                |
| Particle Size Distribution thr. 425 $\mu m$          | %   | 1 max.                |
| Effective Size                                       | mm  | 0.45 min.             |
| Uniformity Coefficient                               | -   | 1.6 max.              |
| Typical Properties                                   |   |                       |
| Shipping Density                                     | g/L   | 660                   |
| Mean Particle Size                                   | μm  | 680                   |
| Particle Density                                     | g/mL  | 1.08                  |
| Total Swelling (Cl <sup>-</sup> to OH <sup>-</sup> ) | %   | 23                    |
| Recommended Operating Condit                         | ions  |                       |
| Maximum Operating Temperature                        | S   | 80 (Cl <sup>-</sup> ) |
|  |   | 60 (OH <sup>-</sup> ) |
| Operating pH Range                                   |   | 0 - 14                |
| Minimum Bed Depth                                    | mm  | 800                   |
| Service Flow Rate                                    | m/h   | 10 - 60               |
| Regenerant   |   | NaOH                  |
| Regenerant Concentration                             | %   | NaOH 2 - 8            |
| Regenerant Level                                     | g/L   | 50 - 200              |
|  | m/h   | 2 - 8                 |
| Regenerant Flow Rate                                 | m/h   | 2-0                   |



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## Hydraulic Characteristics

The approximate pressure drop at various temperatures and flow rates for each meter of bed depth of  $DIAION^{TM}$  SA10ALLP resin in normal down flow operation is shown in the graphs below.

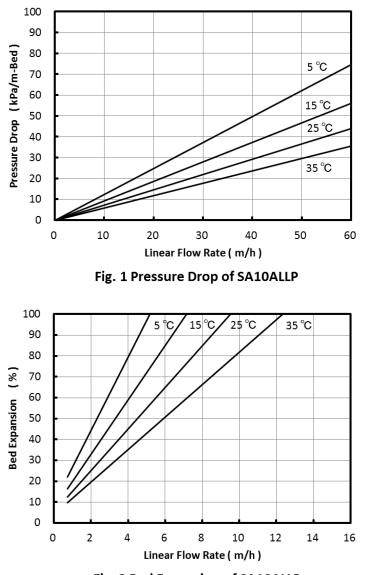


Fig. 2 Bed Expansion of SA10ALLP

## Notice

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