DIAION<sup>™</sup> SA20ALLP is a gel type strongly basic anion exchange resin. It is type II resin and has a standard cross-linkages and anti-clumping characteristics. A wide range of applications, especially in a field of manufacturing and processing pure water in regenerable mixed bed, is recommended.

Grade Name	DIAION <sup>™</sup> SA20ALLP	
Туре	Strong Base Anion	
Matrix	Styrene-DVB, Gel Type II (dimethylethanol ammonium groups) Cl	
Functional Group		
Ionic Form		
Specification		
Whole Bead Count	_	90 min.
Salt Splitting Capacity	meq/mL	1.3 min.
Water Content	%	45 - 52
Particle Size Distribution on 1180 µm	%	5 max.
Particle Size Distribution thr. 425 $\mu m$	%	1 max.
Effective Size	mm	0.45 min.
Uniformity Coefficient	-	1.6 max.
Typical Properties	- /1	c-70
Shipping Density	g/L	670
Mean Particle Size	μm σ (m)	660
Particle Density	g/mL	1.11
Total Swelling (Cl <sup>-</sup> to OH <sup>-</sup> )	%	14
Recommended Operating Conditi	ons	
Maximum Operating Temperature	°C	60 (Cl <sup>-</sup> )
		40 (OH⁻)
Operating pH Range		0 - 14
Minimum Bed Depth	mm	800
Service Flow Rate	m/h	10 - 60
Regenerant		NaOH
Regenerant Concentration	%	NaOH 2 - 8
Regenerant Level	g/L	50 - 200
	m/h	2 - 8
Regenerant Flow Rate	111/11	2 (



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## Hydraulic Characteristics

The approximate pressure drop at various temperatures and flow rates for each meter of bed depth of  $DIAION^{TM}$  SA20ALLP resin in normal down flow operation is shown in the graphs below.

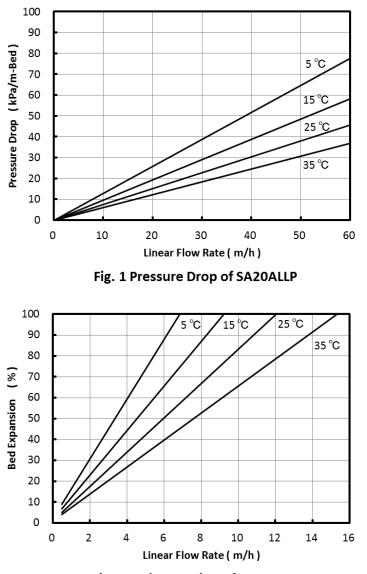


Fig. 2 Bed Expansion of SA20ALLP

## Notice

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