## **Product Data Sheet**

# **DIAION**<sup>TM</sup> **UBKN1**

DIAION™ UBKN1 is a nuclear grade cation exchange resin with a uniform particle size. It has 14% crosslinkages and excellent properties. It can be used for cleanup system in primary circuit, cleanup system of SFP, radwaste, etc.

| P | ro | h |   | ct | H  |
|---|----|---|---|----|----|
| П | U  | u | u | u  | l. |

| Product   |        |                            |  |
|---|--------|----------------------------|--|
| Grade Name  |        | DIAION <sup>TM</sup> UBKN1 |  |
| Туре  |        | Strong Acid Cation         |  |
| Matrix  |        | Styrene-DVB, Gel           |  |
| Functional Group                                    |        | Sulfonic acid              |  |
| Ionic Form  |        | H <sup>+</sup>             |  |
| Specification                                       |        |                            |  |
| Whole Bead Count                                    | -      | 90 min.                    |  |
| Salt Splitting Capacity                             | meq/mL | 2.4 min.                   |  |
| Particle Size Distribution thr. 425 $\mu m$         | %      | 1.0 max.                   |  |
| Particle Size Distribution 425 - 1180 $\mu m$       | %      | 95 min.                    |  |
| Mean Particle Size                                  | μm     | 650 ± 50                   |  |
| Ionic Form Conversion H Form                        | eq%    | 99 min.                    |  |
| Ionic Form Conversion Na Form                       | eq%    | 0.1 max.                   |  |
| Metal Content (Ca)                                  | mg/L   | 50 max.                    |  |
| Metal Content (Pb)                                  | mg/L   | 10 max.                    |  |
| Metal Content (Fe)                                  | mg/L   | 50 max.                    |  |
| Metal Content (Cu)                                  | mg/L   | 10 max.                    |  |
| Water Extractables                                  | g/L-R  | 0.1 max.                   |  |
| Typical Properties                                  |        |                            |  |
| Shipping Density                                    | g/L    | 810                        |  |
| Particle Density                                    | g/mL   | 1.27                       |  |
| Total Swelling (Na <sup>+</sup> to H <sup>+</sup> ) | %      | 5                          |  |



# **Recommended Operating Conditions**

| 120                                   | °C  | Maximum Operating Temperature |
|---------------------------------------|-----|-------------------------------|
| 0 - 14                                |     | Operating pH Range            |
| 450                                   | mm  | Minimum Bed Depth             |
| Fast Rinse 5 - 60                     | m/h | Service Flow Rate             |
| Condensate Polishing 40 - 150         |     |                               |
| HCI                                   |     | Regenerant                    |
| $H_2SO_4$                             |     |                               |
| HCl 4 - 8                             | %   | Regenerant Concentration      |
| H <sub>2</sub> SO <sub>4</sub> 1 - 10 |     |                               |
| 30 - 150                              | g/L | Regenerant Level              |
| 1 - 10                                | m/h | Regenerant Flow Rate          |
| 3 - 6                                 | BV  | Total Rinse Requirement       |



## **Hydraulic Characteristics**

The approximate pressure drop at various temperatures and flow rates for each meter of bed depth of DIAION<sup>TM</sup> UBKN1 resin in normal down flow operation is shown in the graphs below.

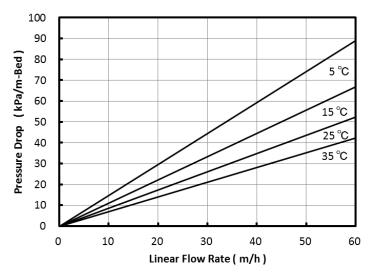


Fig. 1 Pressure Drop of UBKN1

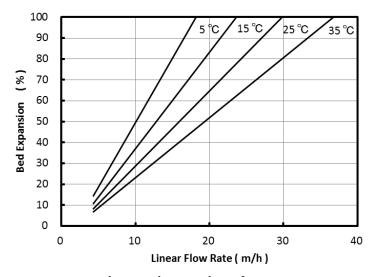


Fig. 2 Bed Expansion of UBKN1

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